

# Receiving Report

Date:

13/12/12

Batch No:

1426353

Supplier:

MECOR

Dart P/O:

20016

Packing Slip:

Yes ☒

No ☐

Invoice:

Yes ☐

No ☒

Receipt:

Cash ☐

Cr ☒

Release Note Attached:

Yes ☒

No ☐

N/A ☐

Waybill Attached:

Yes ☒

No ☐

N/A ☐

Shipment Complete:

Yes ☒

No ☐

N/A ☐

QC6 Inspection

Work Order

13/12/12

N/A ☐

N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin:

Date

Received/Costing

Initial

13/12/12  
[Signature]

Location



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO20016**

Purchase Order Date 29/05/2013

PO Print Date 17/07/2013

Page Number 1 of 1

**Order From :**

VC-MET004

**Ship To :** DART AEROSPACE LTD

METCOR INC.  
560 BOUL. ARTHUR SAUVE  
SAINT-EUSTACHE, QC J7R 5A8  
CA

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone** 450 473 1884

**Ship To Contact**

**Ship To Phone**

**Ship Via:** TST ground

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #**

10127-2607

**Terms**

Net 30

**Currency**

CAD

**FOB**

Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	List Price	Disc %	Discounted Unit Price	Extended Price
1	71425-30	HEAT TREAT 17-4 PH- H900 BAR 4" X 5"	29/07/2013		8.00				\$7,006.72
		17-4 PH BAR 4" X 5" SENT FROM METAUX CASTLE	Yes		Each				
		P/O:20014	29/07/2013						
		HEAT TREAT TO COND H900							
		FTY IN EXCESS OF 170KSI							
		FTU IN EXCESS OF 190KSI							
		PER AMS2759/3							
		PLEASE ADVISE PRICE \$\$\$\$\$\$							

Line Total: \$7,006.72

PO Total: \$7,006.72

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.  
No substitution or deviation without consent.  
Certificate of Conformity or Material Certification required - YES NO

Change Nbr:

2

Change Date: 17/07/2013

# METCOR INC.

560 BOUL. ARTHUR-SAUVÉ  
ST-EUSTACHE, QC J7R 5A8  
Tel: 450-473-1884 / Fax: 450-491-5498

## Reçu de livraison

Delivery Receipt

BON DE TRAVAIL Order	EXPÉDITEUR Shipper ID	BON D'EXPÉDITION Shipper
187645	1	73103

EXPÉDITION COMPLÈTE / Shipped Complete

CLIENT /Customer 215

### DART AEROSPACE

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
Ph: 613-632-5200  
Fax: 613-632-1053

LIVRÉ À /Shipped To

### DART AEROSPACE

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
Ph: 613-632-5200  
Fax: 613-632-1053

COMMANDE DU CLIENT Customer PO	BON DE LIVRAISON DU CLIENT Customer Shipper No.	TYPE DE MATÉRIEL Material Type	DATE DE LA COMMANDE Order Date	TRANSPORTEUR Carrier
PO20016		17-4PH	2013/7/3	CALL

QUANTITÉ Quantity	No. PIÈCE / Part No.	NOM DE LA PIÈCE / Part Name	DESCRIPTION DE LA PIÈCE Part Description	POIDS Weight
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2 BAR

(8 FT = 2 PCES)

17-4PH BAR 4" X 5"

REFERENCE 71425-30

544,

CONTENANT: 1 PALETTE

*Signature*

TYPE DE CONTENEUR Container Type	# DE CONTENEURS # Of Containers	COMMENTAIRES CONTENEUR Container Comments
PALETTE	1	

EMPAQUETAGE Packing	
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QUANTITÉ EXPÉDIÉE / Quantity Shipped : 2

POIDS EXPÉDIÉ / Weight Shipped : 544,00

QUANTITÉ RESTANTE / Quantity Remaining : 0

POIDS RESTANT / Weight Remaining : 0,00

QUANTITÉ EXPÉDIÉE /Quantity Shipped: 2

POIDS EXPÉDIÉ / Weight Shipped : 544,00

Signature:

Date:

EXPÉDIÉ LE / Shipped On : 2013/07/10



560, boul. Arthur-Sauvé, St-Eustache (Québec) J7R 5A8

Tél. 450 473-1884

Télécopieur/Fax administration 450 491-5498

Télécopieur/Fax production 450 491-6454

**Rapport d'Inspection****Inspection Report**

BON DE TRAVAIL order	CHARGEMENT load
187645	1

**CLIENT / customer** 215

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

ON K8A 1K7

**LIVRÉ À / shipped to:**

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

ON K8A 1K7

1

COMMANDE DU CLIENT customer po	BON DE LIVRAISON DU CLIENT customer shipper no.	MATÉRIEL material	CODE DE TRAITEMENT mat'l heat code	NUMÉRO DE LOT lot number
PO20016		17-4PH		

**SPÉCIFICATIONS DU PROCÉDÉ**  
processing specifications

AGE HARDEN

CONDITION H 900

SAE AMS 2759/3 REV.E

EXIGENCE / requirement	SPÉCIFICATIONS / specified	TESTS EXÉCUTÉS / performed	RÉSULTATS DE TESTS / results
HARDNESS	40 - 47 HRC	2	45.0 - 48.0 HRC

QUANTITÉ quantity	POIDS weight	DESCRIPTION DES PIÈCES parts description
2	544	BAR (8 FT = 2 PCES) 17-4PH BAR 4" X 5" REFERENCE 71425-30  CONTENANT: 1 PALETTE

**COMMENTAIRES / comments****CERTIFIÉ par / Certified by**
**DATE: 2013-07-10**



# METCOR INC.

560 BOUL. ARTHUR-SAUVÉ  
ST-EUSTACHE, QC, J7R 5A8

Tel.: 450 473-1884 / Téléc. / Fax : 450 491-5498

## Certificat de Conformité Certificate of Compliance

BON DE TRAVAIL order	CHARGEMENT load
187645	1

CLIENT / customer 215

DART AEROSPACE  
1270 ABERDEEN  
HAWKESBURY

ON K6A 1K7

LIVRÉ À / shipped to:

DART AEROSPACE  
1270 ABERDEEN  
HAWKESBURY

ON K6A 1K7

COMMANDE DU CLIENT customer po	BON DE LIVRAISON DU CLIENT customer shipper no.	MATÉRIEL material	CODE DE TRAITEMENT mat'l heat code	NUMÉRO DE LOT lot number
PO20016		17-4PH		
<b>SPÉCIFICATIONS DU PROCÉDÉ</b> processing specifications				
AGE HARDEN CONDITION H 900 SAE AMS 2759/3 REV.E				
EXIGENCE / requirement	SPÉCIFICATIONS / specified	TESTS EXÉCUTÉS / performed	RÉSULTATS DE TESTS / results	
HARDNESS	40 - 47 HRC	2	45.0 - 46.0 HRC	
QUANTITÉ quantity	POIDS weight	DESCRIPTION DES PIÈCES parts description		
2	544	BAR (8 FT = 2 PCES) 17-4PH BAR 4" X 5" REFERENCE 71425-30  CONTENANT: 1 PALETTE		

### COMMENTAIRES / comments

LES TRAITEMENTS THERMIQUES SUR CETTE COMMANDE A ÉTÉ FAIT EN UTILISANT DE S ÉQUIPEMENTS EN CONFORMITÉ AVEC LES REQUIS DE LA SPÉCIFICATION AMS2759. TOUTES LES OPÉRATIONS DE TRAITEMENT THERMIQUE ONT ÉTÉ FAITES EN CONFORMITÉ AVEC LES REQUIS DE LA SPÉCIFICATION DEMANDÉE ET TOUTES LES VÉRIFICATIONS ET LES TESTS DEMANDÉES ONT ÉTÉ FAITES ET DOCUMENTÉS. AUCUN CHANGEMENT OU DÉROGATION N'A ÉTÉ FAITE PAR RAPPORT AU TRAITEMENT THERMIQUE DEMANDÉ. ON CERTIFIE QUE LE MATÉRIEL A ÉTÉ FABRIQUÉ, ÉCHANTILLONNÉ, TESTÉ ET INSPECTÉ EN ACCORD AVEC LES SPÉCIFICATIONS DU MATÉRIEL ET LE BON DE COMMANDE ET LE MATÉRIEL RENCONTRE LES EXIGENCES SPÉCIFIÉS.

ACCOMPLISHED USING HEAT TREATMENT EQUIPEMENT THAT MEETS THE REQUIREMENTS OF AMS 2759. ALL THE HEAT TREATMENT OPERATIONS WERE ACCOMPLISHED IN ACCORDANCE WITH THE REQUESTED/REQUIRED HEAT TREATMENT SPECIFICATION AND ALL REQUIRED VERIFICATIONS TEST HAVE BEEN PERFORMED AND DOCUMENTED. NO UNAUTHORIZED CHANGES OR ALL THE HEAT TREATMENT PROCESSING PERFORMED ON THIS ORDER WAS DEVIATIONS TO REQUIRED HEAT TREATMENT SPECIFICATIONS OR PROCEDURES HAVE BEEN PERFORMED.



**METCOR INC.**

560 BOUL. ARTHUR-SAUVÉ  
ST-EUSTACHE, QC, J7R 5A8

Tel.: 450 473-1884 / Téléc. / Fax : 450 491-5498

**Certificat de Conformité**  
Certificate of Compliance

BON DE TRAVAIL order	CHARGEMENT load
187645	1

CLIENT / customer 215

DART AEROSPACE  
1270 ABERDEEN  
HAWKESBURY

ON K6A 1K7

LIVRÉ À / shipped to:

DART AEROSPACE  
1270 ABERDEEN  
HAWKESBURY

ON K6A 1K7

1

WE CERTIFY THAT THE MATERIAL WAS MANUFACTURED, SAMPLED, TESTED AND INSPECTED IN ACCORDANCE WITH THE MATERIAL SPECIFICATION AND THE PURCHASE ORDER AND WAS FOUND TO MEET THE REQUIREMENTS.

CERTIFIÉ par / Certified by:



DATE: 2013-07-10

TABLE 5 - REQUIRED HARDNESS FOR PRECIPITATION-HARDENING  
CORROSION-RESISTANT STEELS AFTER AGING

Alloy	Form	Condition	Hardness HRC
15-5 PH and 17-4 PH	All	H 900	40 to 47
		H 925	38 to 45
		H 950	37 to 44
		H 1000	36 to 43
		H 1025	34 to 42
		H 1050	32 to 38
		H 1075	31 to 38
		H 1100	30 to 37
		H 1150	28 to 37
17-7 PH	All	H 1150M	24 to 30
		RH 950	42 to 49
		RH 1000	41 to 46
		RH 1050	40 to 45
		RH 1075	38 to 43
		RH 1100	34 to 40
		TH 950	42 to 48
		TH 1000	40 to 46
		TH 1050	38 to 44
		TH 1075	37 to 42
		TH 1100	34 to 39
		CH 900	46 min
PH 13-8 Mo	All	H 950	45 to 49
		H 1000	43 to 48
		H 1025	41 to 46
		H 1050	40 to 46
		H 1100	34 to 42
		H 1150	30 to 38
PH 14-8 Mo	Sheet	H 1150M	28 to 36
PH 14-8 Mo	Sheet	SRH 950	45 to 51
		SRH 1050	38 to 45
PH 15-7 Mo	Sheet		
		RH 950	46 to 50
		RH 1000	42 to 46
		RH 1050	39 to 45
		RH 1075	38 to 44
		RH 1100	34 to 42
		TH 1050	40 to 46
		TH 1075	39 to 44
A-286	Sheet, Plate	TH 1100	36 to 41
		CH 900	46 min
A-286	All	125 ksi ( 862 MPa) min	24 to 35
		130 ksi ( 896 MPa) min	24 to 36
		135 ksi ( 931 MPa) min	24 to 37
		140 ksi ( 965 MPa) min	24 to 38
		140 ksi ( 965 MPa) min	29 to 38
		200 ksi (1379 MPa) min	40 min

**TST Overland Express**

Express LINK

Division of TST Solutions L.P.  
Une division de TST Solutions L.P.  
DUNS No.207059634 (OVLD)G.S.T.# 144612488  
TST Expedited Services INC (TTOI)  
23475 Network Place, Chicago, IL 60673-1245

Code du Transp.

**2153**

750-2843173

6

Manifest From - Manifest de		To - À		NS		NS		7	12	13
Consignee - Consignataire		DART AEROSPACE LTD		Shipper - Expéditeur		METCOR INC		Origin	Dest.	C.D.
1270 ABERDEEN STREET		HAWKESBURY, ON K6A 1K7		560 ARTHUR SAUVE BLVD		ST EUSTACHE, PQ J7R 5A8		MTL	MTL	6
Bill of Lading No. - N° Connaissance				Purchase Order No. - N° de Commande				.00		
Declared Value - Valeur déclarée				Type - Genre		STD		0 01		

Bill To - Facturer à

Origin Carrier - Premier Transporteur	O/C Pro No. - N° Facture P/T	M	D-J	Beyond Carrier - Transporteur subs.	S.R.	Amount - Montant
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Pieces - Coils	H.M.	Description	Weight - Poids	Rate - Taux	Charges - Frais
1		SKD NO DESCRIPTION FUEL SURCHARGE Printed on 07/15/2013 @ 01:03 ** COLLECT **	C100 584		COLLECT COLLECT

1 Total Pieces Coils total	GST# 144612488	Total Weight Poids total	584	Total Charges Frais totaux	COLLECT
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E & OE	Print Last Name	A TransForce Company	Connecting Carrier Please - Protect this Amount	Any loss or damage must be noted on pro bill at time of delivery, otherwise consignee's signature will constitute clear receipt. Toutes pertes du dommages doivent être notés sur le connaissement au moment de la livraison, autrement la signature du consignataire constituera un reçu final.	C.O.D. Total P.S.I.	Cash or Certified Cheque Only - Driver Collect This Amount
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X	Received in Apparent Good Order - Reçu sans Avaire Apparente	Date	15.07.13	Time In	Time Out	Unit - Unité	Driver - Chauffeur	Signature Copy - Copie de Signature
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